January 27, 2010 11:24:19 AM



Page 1

Item ID: **Revision ID:**  D412-702-107B

Accept

Setup Start

Item Name:

Harness Assembly

**Start Date:** 

Required Date: 2/05/10

1/27/10

Start Qty: 2.00

Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

**Process Plan:** 

Date: 10-127 Tooling:

Date:

Run

Start

Stop

Stop

QC:

**Revision Nbr** 

Pick Kit

Date:

SPC (Y/N):

Date:

Insp.

Sequence ID/ Work Center ID Draw Nbr

**Operation** Description Set Up/ **Run Hours**  Draw Number

Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number Stamp

100

Packaging

Memo

0.00

0.00

Packaging

110

Small Fab

Memo

Assemble as per ICA D412-702 P79

0.00

0.00

120

QC

QC5- Inspect part completeness to step on W/O

Memo

3) Siderlos

Quality Control

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE			B	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
.,							<u> </u>			
Part No	:	PAR #:	Fault Cate	egory:	NCR: Y	′es N	lo <b>DQ</b>	<b>A</b> :	_ Date: _	
	R	esolution:	Disposition	on:	_ QA: N/	C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (N	ICR)				
DATE	STEP	Description of NC		Corrective Action Section			Verification			Approval
	J	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date	Secti	on C	Chief Eng	QC Inspector
	, ·									
			,							

## Work Order ID 55674

Page 2

January 27, 2010 11:24:19 AM

Item ID:

D412-702-107B

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Harness Assembly

**Start Date:** 

Required Date: 2/05/10

1/27/10

QC:

Start Qty: 2.00

**Req'd Qty: 2.00** 

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date:

**Tooling:** 

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Operation Description

Identify as per dwg & Stock Location:\_

Memo

Memo

Date:

Set Up/ **Run Hours** 

0.00

0.00

Draw Number Rev.

Date:

Draw Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

Packaging

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/02/04/5/ MC 10-2-3

Part No:PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:  NCR: WORK ORDER NON-CONFORMANCE (NCR)  DATE   STEP   Description of NC   Corrective Action   Section B   Verification   Approval   Approva				WO	RK ORDER CHANG	ES					
Resolution:	DATE	STEP					Ву	Date	Qty	Chief Eng /	Approval QC Inspector
Resolution:											
Resolution:						:					
NCR: WORK ORDER NON-CONFORMANCE (NCR)  DATE STEP Description of NC Section A Poproval Initial Action Description Sign & Section C Chief Eng OC III	Part No	:	PAR #:	Fault Categ	ory:	_ NCR	l: Yes	No <b>DQ</b>	A:	Date: _	
DATE STEP Description of NC Section A Portion Description Section B Sign & Verification Section C Chief Eng OC III	Resolution:			Disposition	E	_ QA:	N/C CI	osed:		Date: _	
DATE STEP Description of NC Initial Action Description Sign & Verification Approval	NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR	)			····
Section A Initial Action Description Sign & Section C Chief Eng Oct	DATE	STED	Description of NC			ion B		Verific	cation	Approval	Approval
	DAIL										QC Inspector
										1	
			,		**************************************						

#### **Picklist Print** January 27, 2010 11:24:24 AM Work Order ID: 55674 D412-702-107B Parent Item: **Start Date: 1/27/10** Required Date: 2/05/10 Parent Item Name: Harness Assembly Start Otv: 2.00 Required Oty: 2.00 IPP rev A 07.05.10 new issue EC Comments: IPP Rev:B Removed Decal D3569 07-07-06 JLM Qty Unit of Oty on Remaining Date Last Route Component Item ID/ Replacement Mfg/ Bin Primary Hand **Qty To Pick** Issued Issued Location Location Seq ID Measure Item Item Name Item ID Purch 100 Each 3,885.000 8.0000 AN960JD10LL Purchased No Washer Loc Qty Loc Code Warehouse Location Main Warehouse 3885 ST19085 376 19600 3509 100 Each 7.0000 2.0000 D3573-3 Manufactured No Adapter Loc Qty Loc Code Warehouse Location Main Warehouse ST 3 3 45928 Main Warehouse ST244 50473 8.0000 2.0000 100 Each D3579-046 Manufactured No Shoulder Harness

Loc Code Warehouse Loc Qty Location

Main Warehouse

8 ST272A 48368

53747

Page 1

Status

W/O:			WORK ORDER CHANGES							
DATE	STEP	PF	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				****		-				
Part No	) <b>:</b>	PAR #:	Fault Category:	NCR: Ye	s No <b>DQ</b>	A:	Date: _			
	Reso	lution:	Disposition:	QA: N/C	Closed:		Date: _			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
						;	<u>.</u>				
				and the second section of the							

January 27, 2010 11:24:24 AM

Work Order ID: 55674

D412-702-107B

Parent Item Name: Harness Assembly

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 1/27/10** 

Required Date: 2/05/10

Required Qty: 2.00

Component Item ID/ Item Name

K62

CLIP

Repl	acement
Item	ID

Mfg/ Purch Purchased

Purchased

Bin Primary Item Location No

No

Last Location

Route Seq ID 100

Unit of Measure Hand Each

Oty on 19.0000

Remaining Qty To Pick 2.0000

Start Qty: 2.00

Qty

**Issued** 

Date **Issued** 

Status

Loc Qty Loc Code Warehouse

Location Main Warehouse

ST

110957

113644

19 19

1000

Each

2,943.000 8.0000

MS21042L3

Nut

Warehouse	Loc Qty	Loc Code
<b>Location</b>		
Main Warehouse		
a.m.	20.42	

100

ain Warehouse	
ST	2943
110844	35
111274	27
111668	52
112314	331
112385	498
113523	300
113537	700

W/O:			WO	RK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
Resolution:			Disposition	:	QA: N/C (	Closed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	stion B Sign Date	&   Sect	cation tion C	Approval Chief Eng	Approval QC Inspecto
	·			<u> </u>					
									1

#### **Picklist Print**

January 27, 2010 11:24:24 AM

Work Order ID: 55674

Parent Item:

D412-702-107B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 1/27/10** 

Required Date: 2/05/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name MS24693-S272

Replacement Mfg/ Item ID

Purch Purchased

Bin Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure Each

Oty on Hand 384.0000 8.0000

Remaining Qty To Pick Date Issued

Status

Page 3

Screw

<u>Warehouse</u>	Loc Qty	Loc Code
<b>Location</b>		

Main Warehouse

ST 384 111295 9 111548 75 112492 300



Oty

Issued

W/O:			WC	RK ORDER CHANG	iES				
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _	
	Res	olution:	Disposition	n:	_ QA: N/C C	losed:	<del></del>	Date: _	
NCR:		,	WORK ORDI	R NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description of NC			ion B	Verific	cation	Approval	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
<u> </u>									

ICA Page 19 (20 blank) of 98

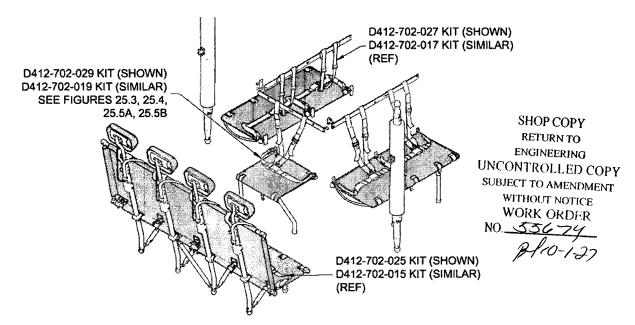


FIGURE 1.2. DART D412-702-019/-029 1-MAN 4-POINT SHOULDER HARNESS KIT (D412-702-029 KIT SHOWN, D412-702-019 KIT SIMILAR; D412-702-025/-027 KITS SHOWN FOR REFERENCE, D412-702-015/-017 KITS SIMILAR)

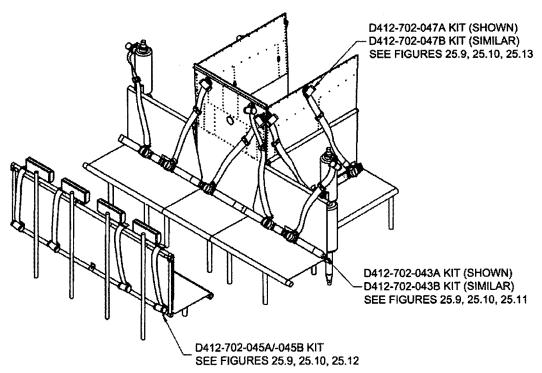


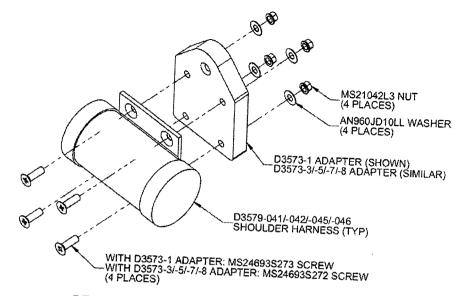
FIGURE 1.3. DART D412-702-041A 13-MAN 3-POINT SHOULDER HARNESS KIT (D412-702-041B KIT SIMILAR)

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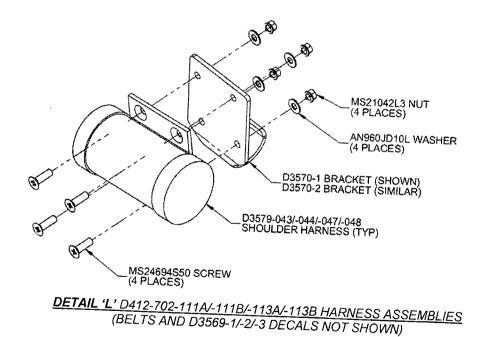
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		<del></del>							
W/O:		AAAAA AAAAAA AAAAAAAAAAAAAAAAAAAAAAAAA	WC	ORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Port No		DAD #-	Fault Oats		NOD V	N 50		<u> </u>	
					NCR: Yes No DQA: Date:				
	R	esolution:						Date:	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	<b>l)</b>			
DATE	STEP	Description of NC		on B	Verific	cation	Approval	Approval	
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector
	;								
I	1	1	1		I	1		1	I.



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



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